

TYPE **RL-A**
SEISMIC RESTRAINT
INSTALLATION
INSTRUCTIONS

FILE # 60

READ AND UNDERSTAND INSTRUCTIONS BEFORE PROCEEDING WITH WORK

1. **BLOCK UP MACHINE** to proper operating position. Check for 1" floor clearance and level for equipment with Spring Isolators. For non isolated equipment set a height of 2-3/16" between floor & center line of coupling nut.
2. **POSITION RL-A ANGLE** locate anchor holes 2" from machine frame, center coupling nut in angle hole and mark position.
3. **TACK WELD COUPLING NUTS** to machine frame. Check for horizontal with with spirit level. Weld coupling nuts in place.
4. **PUT RUBBER WASHER AND RUBBER SLEEVE** on coupling nut.
5. **MARK AND DRILL ANCHOR BOLT LOCATIONS** and anchor angles in place.
6. **BOLT PLATE** and neoprene washer to coupling nut. Adjust Isolators until blocks can be removed. Remove blocks.

